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# **PRODUCT APPROVAL SUPPORTING CALCULATIONS**

# **Builders Vinyl Horizontal Sliding Windows**

**REPORT TO:** 

### JELD-WEN WINDOWS & DOORS 3737 LAKEPORT BLVD KLAMATH FALLS, OREGON

REPORT NUMBER: NCTL-110-24646-2 REPORT DATE: 10/25/21

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### <u>Scope</u>

National Certified Testing Laboratories was contracted by Jeld-Wen Windows & Doors to evaluate alternate installation methods for their *Builders Vinyl* Horizontal Sliding windows. The evaluation is based on physical testing and product certifications. Reference standards utilized in this project include:

Florida Building Code, Building. International Code Council.

ANSI/AWC *National Design Specification (NDS) for Wood Construction*. American Wood Council.

AISI S100 North American Specification for the Design of Cold-Formed Steel Structural Members. American Iron and Steel Institute.

ICC-ES Report ESR-1976 *ITW Buildex TEKS Self-Drilling Fasteners*. ICC Evaluation Service.

NOA 21-0201.06 *Tapcon Concrete and Masonry Anchors with Advanced Threadform Technology*. Miami-Dade County Product Control Section.

The anchorage analyses presented herein do not address the water resistance, water penetration or air infiltration performance of the installation method or the installed product. In addition, the analyses rely on the assumption that the building substrate is capable of withstanding incurred loads.

### Certification of Independence

In accordance with Rule 61G20-3 Florida Administrative Code, National Certified Testing Laboratories hereby certifies the following:

- National Certified Testing Laboratories does not have, nor does it intend to acquire or will it acquire, a financial interest in any company manufacturing or distributing products tested or labeled by the agency.
- National Certified Testing Laboratories is not owned, operated or controlled by any company manufacturing or distributing products it tests or labels.
- Joseph A. Reed, P.E. does not have nor will acquire, a financial interest in any company manufacturing or distributing products for which the reports are being issued.
- Joseph A. Reed, P.E does not have, nor will acquire, a financial interest in any other entity involved in the approval process of the product.



### <u>Analyses</u>

### **Summary of Test Results**

The following table summarizes the various *Builders Vinyl* Horizontal Sliding Window products and their corresponding performance levels which have been established by testing or product certification.

### Table 1 Summary of Test Results

Series/Model	Test Report Number	Size (W x H)	Performance
Builders Vinyl Horizontal Sliding Window (XO) (Fin Install and Frame Install)	SJW2013-121 (Rev, 08/09/13)	73" x 50"	+50/-55 psf
<i>Builders Vinyl</i> Horizontal Sliding Window (XO) (Fin Install and Frame Install)	SJW2013-127 (Rev, 08/05/13)	73" x 50"	+50/-50 psf
Builders Vinyl Horizontal Sliding Window (XOX) (Fin Install and Frame Install)	SJW2013-128 (Rev, 08/05/13)	110" x 50"	+50/-50 psf

Testing documented in Table 1 was conducted the National Certified Testing Laboratories laboratory in Everett, Washington (A2LA Certificate 3054.03).

### As-Tested Installation Analysis

For air/water/structural testing the test specimen was secured to a 2x Spruce-Pine-Fir buck. The as-tested installation methods are evaluated on page 3 to page 6. These capacities will be used to prove acceptable alternate anchors and substrates for the windows.

### Alternate Anchorages

Calculations on page 7 through page 22 determine the design capacity of alternate installation anchorages for the window.

### Anchorage Requirements

As-tested spacing must be maintained. It must be determined the anchorages are not overloaded for the approved window size and design pressures. Calculations presented on page 23 show the anchor spacing requirements for the established limiting anchor capacities.

Anchorage requirements established by this report are accurately presented in Drawing D010019.

### Attachments

Appendix A – Revision Log (1 page)



### As-Tested Installation – Nail Fin to Wood

#8 x 1-1/4" Pan Head Screw

0.062" thick Nail Fin

Spruce-Pine-Fir 2x Wood Substrate Minimum (G=0.42)

Allowable Tension of #8 x 1-1/4" Pan Head Screw

W = 1.6(1.250"-0.062")(82 lb/in) (NDS, Table 12.2B) W = 156 lb

#### Allowable Pull-Over of #8 x 1-1/4" Pan Head Screw

Validated by Testing Must maintain anchor spacing and anchor head size

As-tested spacing:	8" on center
As-Tested size:	73" x 50"
As-Tested pressure:	-50 psf
As-Tested Anchor Load:	(50 psf/144)(50"/2)(8") = 69 lb < 156 lb
As-tested anchor head size:	0.314"

As-tested spacing:	8" on center
As-tested anchor head size:	0.314"

### Capacity of Connection is 69 lb



### As-Tested Installation – Through Frame to Wood

#8 Pan Head Screw; 1-1/2" penetration to wood

0.062" thick Window Frame

1/4" Maximum Shim Space

Spruce-Pine-Fir 2x Wood Substrate Minimum (G=0.42)

### Allowable Shear of #8 Pan Head Screw

Z' = 113 lb (See Following 2 Pages)

### Bending of #8 Pan Head Screw

$$\begin{split} & L = 1/4" \text{ (maximum shim space)} \\ & S = \pi d^3/32 = \pi (0.131)^3/32 = 0.000221 \text{ in}^3 \\ & F_b = (1.3)(0.6F_y) = (1.3)(0.6)(90,000 \text{ psi}) = 70,200 \text{ psi} (1.3 \text{ weak axis factor}) \\ & F_b = M/S = (VL/2)/S (L/2 \text{ for guided bending}) \\ & V = 2SF_b/L = (2)(0.000221 \text{ in})(70,200 \text{ psi})/0.25" = 124 \text{ lb.} \end{split}$$

### Capacity of Connection is 113 lb



### As-Tested Installation – Through Frame to Wood (Continued)

### Lateral Design Strength of Wood Connections

#### Data

Fastener			
Fastener	=	#8 W	ood Screw
Shank Dia	=	0.164	in.
Root Dia.	=	0.131	in.
F <sub>yb</sub>	=	90,000	psi
Fastener length	=	2.500	in.
Main Meml	ber		
Material	=		SPF
G	=	0.42	
θ	=	90	<= (Angle of load to grain $0^{\circ} \le \theta \le 90^{\circ}$ )
F <sub>e</sub>	=	3,350	psi
Thickness	=	1.500	in.
Side Memb	er		
Material	=	Vin	yl (PVC)
G	=	N/A	
θ	=	90	<= (Angle of load to grain $0^{\circ} \le \theta \le 90^{\circ}$ )
F <sub>es</sub>	=	13,750	psi
Thickness	=	0.125	in.

#### Calculations

Late	ral Bea	ring Fac	ctors			
	D	=	0.131	in.		
	$\ell_{\rm m}$	=	1.500	in.		
	$K_{\theta}$	=	1.25			
	K <sub>D</sub>	=	2.20			
	R <sub>e</sub>	=	0.244			
	R <sub>t</sub>	=	12.00			
	$\mathbf{k}_1$	=	1.1349			
	$\mathbf{k}_2$	=	0.6403			
	$k_3$	=	6.37			

Yield Mode	R <sub>d</sub>
I <sub>m</sub> , I <sub>s</sub>	2.20
II	2.20
III <sub>m</sub> , III <sub>s</sub> , IV	2.20



### As-Tested Installation – Through Frame to Wood (Continued)

Lateral Desi	gn Valu	ies, Z		
Mode I <sub>m</sub>	=	299	lbf	
Mode I <sub>s</sub>	=	102	lbf	
Mode II	=	116	lbf	
Mode III <sub>m</sub>	=	129	lbf	
Mode III <sub>s</sub>	=	71	lbf	<===== Minimum Value
Mode IV	=	99	lbf	
C <sub>D</sub>	=	1.6		
		ice Factor		
Fabrication/In-	Service	Dry/Dry		
C <sub>M</sub>	=	1.0		
In service temp	erature	T	≤100°F	
Ct	=	1.0		
C <sub>g</sub>	=	1.0		
$C_{\Delta}$	=	1.0		
Is fastener installed in end	grain?	No		
C <sub>eg</sub>	=	1.00		
Is fastener part of a diap		No		
$C_{di}$	=	1.0		
Is fastener toe-	nailed?	No		
C <sub>tn</sub>	=	1.00		
Ζ'	=	<u>113</u>	lbf	



### Alternate Installation – Strap Anchor to Wood

Two #8 x 1-1/2" Pan Head Screws securing strap to substrate

Spruce-Pine-Fir 2x Wood Substrate Minimum (G=0.42)

Two #8 Screws securing strap to window frame

0.125" thick Window Frame

20 gauge (0.033" thick) 33 KSI Steel Strap Anchor

1/4" Maximum Shim Space

Allowable Shear of #8 x 1-1/2" Pan Head Screw

Z' = 122 lb (See Following 2 Pages)

Bending of #8 x 1-1/2" Pan Head Screw

$$\begin{split} & \mathsf{L} = 1/4" \;(\text{maximum shim space}) \\ & \mathsf{S} = \pi d^3/32 = \pi (0.131)^3/32 = 0.000221 \; \text{in}^3 \\ & \mathsf{F}_b = (1.3)(0.6\mathsf{F}_y) = (1.3)(0.6)(90,000 \; \text{psi}) = 70,200 \; \text{psi} \;(1.3 \; \text{weak axis factor}) \\ & \mathsf{F}_b = \mathsf{M/S} = (\mathsf{VL}/2)/\mathsf{S} \;(\mathsf{L}/2 \; \text{for guided bending}) \\ & \mathsf{V} = 2\mathsf{SF}_b/\mathsf{L} = (2)(0.000221 \; \text{in})(70,200 \; \text{psi})/0.25" = 124 \; \text{lb}. \end{split}$$

Bearing of #8 Screw on Frame

 $F_p = 10,000 \text{ psi}$  D = 0.164" t = 0.125" $V_a = F_pDt = (10,000 \text{ psi})(0.164")(0.125") = 205 \text{ lb}$ 

Bearing of #8 Screw on Strap Anchor

V<sub>a</sub> = 2.7DtF<sub>tu</sub>/3.0 V<sub>a</sub> = 2.7(0.164")(0.033")(45,000 psi)/3.0 V<sub>a</sub> = 219 lb.

Capacity of Connection is 122 lb

Capacity for Two Screws is 244 lb

Qualifies 8d (0.131" diameter) Nail



### Alternate Installation - Strap Anchor to Wood (Continued)

### Lateral Design Strength of Wood Connections

#### Data

Fastener				
Fastener	=	#8 W	ood Screw	
Shank Dia	=	0.164	in.	
Root Dia.	=	0.131	in.	
F <sub>yb</sub>	=	90,000	psi	
Fastener length	=	2.500	in.	
Main Memb	er			
Material	=		SPF	
G	=	0.42		
θ	=	90	<= (Angle of loa	ld to grain 0° <u>&lt; θ &lt; 9</u> 0°)
Fe	=	3,350	psi	
Thickness	=	1.500	in.	
Side Membe	er			
Material	=	ASTM A 65	3, Grade 33 Steel	
G	=	N/A		

G	=	N/A	
θ	=	90	<= (Angle of load to grain $0^{\circ} \le \theta \le 90^{\circ}$ )
F <sub>es</sub>	=	61,850	psi
Thickness	=	0.033	in.

#### Calculations

Lateral Bearing Factors					
	D	=	0.131	in.	
	$\ell_{\rm m}$	=	1.500	in.	
	$K_{\theta}$	=	1.25		
	K <sub>D</sub>	=	2.20		
	R <sub>e</sub>	=	0.054		
	R <sub>t</sub>	=	45.45		
	$\mathbf{k}_1$	=	1.0041		
	$k_2$	=	0.5032		
	$k_3$	=	23.87		

Yield Mode	R <sub>d</sub>
I <sub>m</sub> , I <sub>s</sub>	2.20
II	2.20
III <sub>m</sub> , III <sub>s</sub> , IV	2.20



### Alternate Installation - Strap Anchor to Wood (Continued)

Lateral Des	sign Valu	ies, Z		
Mode I <sub>m</sub>	=	299	lbf	
Mode I <sub>s</sub>	=	122	lbf	
Mode II	=	122	lbf	
Mode III <sub>m</sub>	=	136	lbf	
Mode III <sub>s</sub>	=	77	lbf	<=====
Mode IV	=	108	lbf	
C <sub>D</sub>	=	1.6		
,	Wet Serv	ice Factor		
Fabrication/In	-Service	Dry/Dry		
C <sub>M</sub>	=	1.0		
In service temp	perature	Ts	≤100°F	
Ct	=	1.0		
$C_g$	=	1.0		
$C_{\Delta}$	=	1.0		
Is fastener installed in end	d grain?	No		
$C_{eg}$	=	1.00		
Is fastener part of a diap	ohragm?	No		
$C_{di}$	=	1.0		
Is fastener toe	-nailed?	No		
C <sub>tn</sub>	=	1.00		
Z'	=	<u>122</u>	lbf	

<===== Minimum Value



### Alternate Installation – Nail Fin to Steel Stud

#10-16 TEKS Screw

Minimum 18 gauge 33 KSI Steel Stud

### Allowable Tension of #10-16 TEKS Screw

P<sub>ss</sub>/Ω 885 lb (ESR-1976)

### Pull-Out of #10-16 TEKS Screw

 $\begin{array}{l} {\sf P}_{not} = 0.85 t_c d{\sf F}_{u2}/\Omega \\ {\sf P}_{not} = 0.85 (0.0428") (0.190") (45,000 \mbox{ psi})/3.0 \\ {\sf P}_{not} = 104 \mbox{ lb} \end{array}$ 

### Pull-Over of #10-16 TEKS Screw

Head Diameter = 0.400" > 0.314" (as tested) <u>OK</u>

### Capacity of Connection is 104 lb

### Alternate Installation – Nail Fin to Wood with Nail

6d Nail (2" x 0.113" dia.)

0.062" thick Nail Fin

Spruce-Pine-Fir 2x Wood Substrate Minimum (G=0.42)

Allowable Tension of 6d Nail

W = 1.6(2.00"-0.062")(18 lb/in) (NDS, Table 12.2C) W = 56 lb

Capacity of Connection is 56 lb



### Alternate Installation – Trough Frame to Steel Stud

#10-16 TEKS Screw

1/4" Maximum Shim Space

Minimum 18 gauge 33 KSI Steel Stud

### Allowable Shear of #10-16 TEKS Screw

 $P_{ss}/\Omega$  = 573 lb (ESR-1976)

### Bearing of #10-16 TEKS Screw on Frame

 $F_p = 10,000 \text{ psi}$  D = 0.190" t = 0.125" $V_a = F_pDt = (10,000 \text{ psi})(0.190")(0.125") = 238 \text{ lb}$ 

Bearing of #10-16 TEKS Screw on Steel Stud

 $V_a = 2.7 Dt F_{tu}/3.0$   $V_a = 2.7(0.190")(0.0428")(45,000 \text{ psi})/3.0$  $V_a = 329 \text{ lb.}$ 

Tilting of #10-16 TEKS Screw in Steel Stud

 $V_a = 4.2(t_2{}^3D)^{1/2}F_{tu2}/n_s$   $V_a = 4.2(0.0428"^3 \times 0.190")^{1/2}(45,000 \text{ psi})/3.0$  $V_a = 243 \text{ lb.}$ 

Bending of #10-16 TEKS Screw

 $\begin{array}{l} L = 1/4" \; (Maximum Shim Space) \\ S = \pi d^3/32 = \pi (0.135)^3/32 = 0.000242 \; in^3 \\ F_b = (1.3)(0.6F_y) = (1.3)(0.6)(92,000 \; psi) = 71,760 \; psi \; (1.3 \; weak \; axis \; factor) \\ F_b = M/S = (VL/2)/S \; (L/2 \; for \; guided \; bending) \\ V = 2SF_b/L = (2)(0.000242 \; in^3)(71,760 \; psi)/0.25" = 139 \; lb. \end{array}$ 

### Capacity of Connection is 139 lb.



### Alternate Installation – Through Frame to Concrete

3/16" Tapcon Anchor

2-1/2" Minimum Edge Distance, 1-1/4" Minimum Embedment

1/4" Maximum Shim Space

Minimum f'c = 3,000 psi Concrete

### Allowable Shear of 3/16" Tapcon Anchor

 $P_{ss}/\Omega = 181 \text{ lb}$  (NOA-No. 16-1222.06)

Bearing of 3/16" Tapcon Anchor on Frame

 $F_p = 10,000 \text{ psi}$  D = 0.170" t = 0.125" $V_a = F_pDt = (10,000 \text{ psi})(0.170")(0.125") = 213 \text{ lb}$ 

Bending of 3/16" Tapcon Anchor

$$\begin{split} & L = 1/4" \, (\text{Maximum Shim Space}) \\ & S = \pi d^3/32 = \pi (0.170")^3/32 = 0.000482 \, \text{in}^3 \\ & F_b = (1.3)(0.6F_y) = (1.3)(0.6)(137,000 \, \text{psi}) = 106,860 \, \text{psi} \, (1.3 \, \text{weak axis factor}) \\ & F_b = M/S = (VL/2)/S \, (L/2 \, \text{for guided bending}) \\ & V = 2SF_b/L = (2)(0.000482 \, \text{in}^3)(106,860 \, \text{psi})/0.25" = 412 \, \text{lb}. \end{split}$$

### Capacity of Connection is 181 lb



### Alternate Installation – Through Frame to CMU

3/16" Tapcon Anchor

2-1/2" Minimum Edge Distance, 1-1/4" Minimum Embedment

1/4" Maximum Shim Space

Minimum ASTM C90 Concrete Masonry Unit

### Allowable Shear of 3/16" Tapcon Anchor

 $P_{ss}/\Omega = 135 \text{ lb}$  (NOA-No. 16-1222.06)

Bearing of 3/16" Tapcon Anchor on Frame

 $F_p = 10,000 \text{ psi}$  D = 0.170" t = 0.125" $V_a = F_pDt = (10,000 \text{ psi})(0.170")(0.125") = 213 \text{ lb}$ 

Bending of 3/16" Tapcon Anchor

$$\begin{split} & L = 1/4" \, (\text{Maximum Shim Space}) \\ & S = \pi d^3/32 = \pi (0.170")^3/32 = 0.000482 \, \text{in}^3 \\ & F_b = (1.3)(0.6F_y) = (1.3)(0.6)(137,000 \, \text{psi}) = 106,860 \, \text{psi} \, (1.3 \, \text{for weak axis bending}) \\ & F_b = M/S = (VL/2)/S \, (L/2 \, \text{for guided bending}) \\ & V = 2SF_b/L = (2)(0.000482 \, \text{in}^3)(106,860 \, \text{psi})/0.25" = 412 \, \text{lb}. \end{split}$$

### Capacity of Connection is 135 lb



### Alternate Installation – Strap Anchor to Wood with Nail

Two 6d nails (2" x 0.113" dia.) securing strap to substrate

Spruce-Pine-Fir 2x Wood Substrate Minimum (G=0.42)

Two #8 Screws securing strap to window frame

0.125" thick Window Frame

20 gauge (0.033" thick) 33 KSI Steel Strap Anchor

1/4" Maximum Shim Space

Allowable Shear of 6d Nail

Z' = 96 lb (See Following 2 Pages)

Bending of 6d Nail

$$\begin{split} & \mathsf{L} = 1/4" \;(\text{maximum shim space}) \\ & \mathsf{S} = \pi d^3/32 = \pi (0.113)^3/32 = 0.000142 \; \text{in}^3 \\ & \mathsf{F}_b = (1.3)(0.6\mathsf{F}_y) = (1.3)(0.6)(100,000 \; \text{psi}) = 78,000 \; \text{psi} \;(1.3 \; \text{weak axis factor}) \\ & \mathsf{F}_b = \mathsf{M/S} = (\mathsf{VL}/2)/\mathsf{S} \;(\mathsf{L}/2 \; \text{for guided bending}) \\ & \mathsf{V} = 2\mathsf{SF}_b/\mathsf{L} = (2)(0.000142 \; \text{in})(78,000 \; \text{psi})/0.25" = 88 \; \text{lb}. \end{split}$$

Bearing of #8 Screw on Frame

 $F_p = 10,000 \text{ psi}$  D = 0.164" t = 0.125" $V_a = F_pDt = (10,000 \text{ psi})(0.164")(0.125") = 205 \text{ lb}$ 

Bearing of #8 Screw on Strap Anchor

 $V_a = 2.7 DtF_{tu}/3.0$   $V_a = 2.7(0.164")(0.033")(45,000 psi)/3.0$  $V_a = 219 lb.$ 

Capacity of Connection is 88 lb

Capacity for Two Nails is 176 lb



### Alternate Installation – Strap Anchor to Wood with Nail (Continued)

### Lateral Design Strength of Wood Connections

#### Data

Fastener				
Fastener	=	6d Co	mmon nail	
Shank Dia	=	0.113	in.	
Root Dia.	=	0.113	in.	
F <sub>yb</sub>	=	100,000	psi	
Fastener length	=	2.000	in.	
Main Membe	er			
Material	=		SPF	
G	=	0.42		
θ	=	90	<= (Angle of load to grain $0^{\circ} \le \theta \le 90^{\circ}$ )	
F <sub>e</sub>	=	3,350	psi	
Thickness	=	1.500	in.	
Side Membe	r			
Material	=	ASTM A 653, Grade 33 Steel		
G	=	N/A		
θ	=	90	<= (Angle of load to grain $0^{\circ} \le \theta \le 90^{\circ}$ )	
F <sub>es</sub>	=	61,850	psi	
Thickness	=	0.033	in.	

#### Calculations

Lateral Bearing Factors							
D =	0.113						

D	=	0.113	in.
$\ell_{\rm m}$	=	1.500	in.
K <sub>θ</sub>	=	1.25	
K <sub>D</sub>	=	2.20	
R <sub>e</sub>	=	0.054	
$R_t$	=	45.45	
$\mathbf{k}_1$	=	1.0041	
$\mathbf{k}_2$	=	0.4945	
$k_3$	=	21.77	

Yield Mode	R <sub>d</sub>
I <sub>m</sub> , I <sub>s</sub>	2.20
II	2.20
III <sub>m</sub> , III <sub>s</sub> , IV	2.20



### Alternate Installation – Strap Anchor to Wood with Nail (Continued)

Lateral Desi	gn Valu	ies, Z		
Mode I <sub>m</sub>	=	258	lbf	
Mode I <sub>s</sub>	=	105	lbf	
Mode II	=	105	lbf	
Mode III <sub>m</sub>	=	115	lbf	
Mode III <sub>s</sub>	=	60	lbf	<===== Minimum Value
Mode IV	=	84	lbf	
C <sub>D</sub>	=	1.6		
		ice Factor		
Fabrication/In-	Service	Dry/Dry		
C <sub>M</sub>	=	1.0		
In service temperature		Ts	≤100°F	
Ct	=	1.0		
C <sub>g</sub>	=	1.0		
$C_{\Delta}$	=	1.0		
Is fastener installed in end grain?		No		
C <sub>eg</sub>	=	1.00		
Is fastener part of a diaphragm?		No		
$C_{\mathrm{di}}$	=	1.0		
Is fastener toe-nailed?		No		
C <sub>tn</sub>	=	1.00		
Ζ'	=	<u>96</u>	lbf	



### Alternate Installation – Strap Anchor to Steel Stud

#10-16 TEKS Screws Connecting Strap to Steel Stud

#8 Screws Connecting Strap to Window Frame

0.125" thick Window Frame

18 gauge (0.043" thick) 33 KSI Steel Stud

20 gauge (0.033" thick) 33 KSI Steel Strap Anchor

1/4" Maximum Shim Space

### Allowable Shear of #10-16 TEKS Screw

 $P_{ss}/\Omega = 573$  lb (ESR-1976)

Bearing of #10-16 TEKS Screw on Steel Strap Anchor

V<sub>a</sub> = 2.7DtF<sub>tu</sub>/3.0 V<sub>a</sub> = 2.7(0.190")(0.033")(45,000 psi)/3.0 V<sub>a</sub> = 253 lb.

Bearing of #10-16 TEKS Screw on Steel Stud

 $V_a = 2.7 DtF_{tu}/3.0$   $V_a = 2.7(0.190")(0.043")(45,000 psi)/3.0$  $V_a = 331$  lb.

Tilting of #10-16 TEKS Screw in Steel Stud

$$\label{eq:Va} \begin{split} &V_a = 4.2 (t_2{}^3\text{D}){}^{1/2}\text{F}_{tu2}/n_s \\ &V_a = 4.2 (0.0428"{}^3 \text{ x } 0.190"){}^{1/2} (45,000 \text{ psi})/3.0 \\ &V_a = 243 \text{ lb}. \end{split}$$

Bending of #10-16 TEKS Screw

 $\begin{array}{l} L = 1/4" \; (Maximum Shim Space) \\ S = \pi d^3/32 = \pi (0.135)^3/32 = 0.000242 \; in^3 \\ F_b = (1.3)(0.6F_y) = (1.3)(0.6)(92,000 \; psi) = 71,760 \; psi \; (1.3 \; weak \; axis \; factor) \\ F_b = M/S = (VL/2)/S \; (L/2 \; for \; guided \; bending) \\ V = 2SF_b/L = (2)(0.000242 \; in^3)(71,760 \; psi)/0.25" = 139 \; lb. \end{array}$ 



### Alternate Installation - Strap Anchor to Steel Stud (Continued)

Bearing of #8 Screw on Strap Anchor

 $V_a = 2.7 Dt F_{tu}/3.0$   $V_a = 2.7(0.164")(0.033")(45,000 psi)/3.0$  $V_a = 219 lb.$ 

Bearing of #8 Screw on Frame

 $F_p = 10,000 \text{ psi}$  D = 0.164" t = 0.125" $V_a = F_pDt = (10,000 \text{ psi})(0.164")(0.125") = 205 \text{ lb}$ 

Capacity of Connection is 139 lb

Capacity for Two Screws is 278 lb



### Alternate Installation – Strap Anchor to Concrete

3/16" Tapcon Anchor; 2-1/2" Minimum Edge Distance, 1-1/4" Minimum Embedment

#8 Screws Connecting Strap to Window Frame

0.125" thick Window Frame

20 gauge (0.033" thick) 33 KSI Steel Strap Anchor

1/4" Maximum Shim Space

Minimum f'c = 3,000 psi Concrete

Allowable Shear of 3/16" Tapcon Anchor

 $P_{ss}/\Omega = 181 \text{ lb}$  (NOA-No. 16-1222.06)

Bearing of 3/16" Tapcon Anchor on Strap Anchor

V<sub>a</sub> = 2.7DtF<sub>tu</sub>/3.0 V<sub>a</sub> = 2.7(0.170")(0.033")(45,000 psi)/3.0 V<sub>a</sub> = 227 lb.

Bending of 3/16" Tapcon Anchor

$$\begin{split} & L = 1/4" \text{ (Maximum Shim Space)} \\ & S = \pi d^3/32 = \pi (0.170")^3/32 = 0.000482 \text{ in}^3 \\ & F_b = (1.3)(0.6F_y) = (1.3)(0.6)(137,000 \text{ psi}) = 106,860 \text{ psi} (1.3 \text{ weak axis factor}) \\ & F_b = M/S = (VL/2)/S \text{ (L/2 for guided bending)} \\ & V = 2SF_b/L = (2)(0.000482 \text{ in}^3)(106,860 \text{ psi})/0.25" = 412 \text{ lb.} \end{split}$$

Bearing of #8 Screw on Strap Anchor

 $V_a = 2.7 DtF_{tu}/3.0$   $V_a = 2.7(0.164")(0.033")(45,000 psi)/3.0$  $V_a = 219 lb.$ 



### Alternate Installation – Strap Anchor to Concrete (Continued)

Bearing of #8 Screw on Frame

$$F_p = 10,000 \text{ psi}$$
  
D = 0.164"  
t = 0.125"  
 $V_a = F_pDt = (10,000 \text{ psi})(0.164")(0.125") = 205 \text{ lb}$ 

Capacity of Connection is 181 lb



### Alternate Installation – Strap Anchor to CMU

3/16" Tapcon Anchor; 2-1/2" Minimum Edge Distance, 1-1/4" Minimum Embedment

#8 Screws Connecting Strap to Window Frame

0.125" thick Window Frame

20 gauge (0.033" thick) 33 KSI Steel Strap Anchor

1/4" Maximum Shim Space

Minimum ASTM C90 Concrete Masonry Unit

Allowable Shear of 3/16" Tapcon Anchor

 $P_{ss}/\Omega = 135 \text{ lb}$  (NOA-No. 16-1222.06)

Bearing of 3/16" Tapcon Anchor on Strap Anchor

V<sub>a</sub> = 2.7DtF<sub>tu</sub>/3.0 V<sub>a</sub> = 2.7(0.170")(0.033")(45,000 psi)/3.0 V<sub>a</sub> = 227 lb.

Bending of 3/16" Tapcon Anchor

$$\begin{split} & L = 1/4" \text{ (Maximum Shim Space)} \\ & S = \pi d^3/32 = \pi (0.170")^3/32 = 0.000482 \text{ in}^3 \\ & F_b = (1.3)(0.6F_y) = (1.3)(0.6)(137,000 \text{ psi}) = 106,860 \text{ psi} (1.3 \text{ for weak axis bending}) \\ & F_b = M/S = (VL/2)/S \text{ (L/2 for guided bending)} \\ & V = 2SF_b/L = (2)(0.000482 \text{ in}^3)(106,860 \text{ psi})/0.25" = 412 \text{ lb}. \end{split}$$

Bearing of #8 Screw on Strap Anchor

 $V_a = 2.7 DtF_{tu}/3.0$   $V_a = 2.7(0.164")(0.033")(45,000 psi)/3.0$  $V_a = 219 lb.$ 



### Alternate Installation – Strap Anchor to CMU (Continued)

Bearing of #8 Screw on Frame

$$F_p = 10,000 \text{ psi}$$
  
D = 0.164"  
t = 0.125"  
 $V_a = F_pDt = (10,000 \text{ psi})(0.164")(0.125") = 205 \text{ lb}$ 

### Capacity of Connection is 135 lb



#### 73 x 50 (XO) +50/-55 psf (qualifies +50/-50 psf window)

#### Anchorage Requirements – Nail Fin

Window Overall Size: $73" \times 50"$ Window Overall Area: $(73")(50")/144 = 25.3 \text{ ft}^2$ Window Overall Wind Load: $(55 \text{ psf})(25.3 \text{ ft}^2) = 1,329 \text{ lb}$ 

Installed Anchors: 10 head + 10 sill + 2(7) jambs = 34 installed anchors

Minimum Anchor Capacity: 69 lb/anchor Total Anchor Capacity: (34 anchors)(69 lb/anchor) = 2,346 lb > 1,392 lb **OK** 

#### Anchorage Requirements – Through Frame and Strap Anchor

Window Overall Size: $73" \times 50"$ Window Overall Area: $(73")(50")/144 = 25.3 \text{ ft}^2$ Window Overall Wind Load: $(55 \text{ psf})(25.3 \text{ ft}^2) = 1,329 \text{ lb}$ 

Installed Anchors: 6 head + 6 sill + 2(4) jambs = 20 installed anchors Minimum Anchor Capacity: 113 lb/anchor Total Anchor Capacity: (20 anchors)(113 lb/anchor) = 2,260 lb > 1,329 lb **OK** 

#### <u>110 x 50 (XOX) +50/-50 psf</u>

#### Anchorage Requirements – Nail Fin

Window Overall Size:110" x 50"Window Overall Area: $(110")(50")/144 = 38.2 \text{ ft}^2$ Window Overall Wind Load: $(50 \text{ psf})(38.2 \text{ ft}^2) = 1,910 \text{ lb}$ 

Installed Anchors: 13 head + 13 sill + 2(6) jambs = 38 installed anchors

Minimum Anchor Capacity: 69 lb/anchor Total Anchor Capacity: (38 anchors)(69 lb/anchor) = 2,622 lb > 1,910 lb **OK** 

#### Anchorage Requirements – Through Frame and Strap Anchor

Window Overall Size: $110" \times 50"$ Window Overall Area: $(110")(50")/144 = 38.2 \text{ ft}^2$ Window Overall Wind Load: $(50 \text{ psf})(38.2 \text{ ft}^2) = 1,910 \text{ lb}$ Installed Anchors:10 head + 10 sill + 2(5) jambs = 30 installed anchors

Minimum Anchor Capacity: 113 lb/anchor Total Anchor Capacity: (30 anchors)(113 lb/anchor) = 3,390 lb > 1,910 lb **OK** 



## Appendix A

## **Revision Log**

Identification

<u>Date</u>

Page & Revision

Original Issue

10/25/21 Not Applicable